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Safety Data Sheet according to 1907/2006/EC, Article 31

Printing date: 30.08.2007 Revision: 30.08.2007

1 Identification of substance

- · Product details
- · Trade name NORPOL PEROXIDE 1
- · Application of the substance / the preparation Polymerization initiator
- · Manufacturer/Supplier:

Reichhold, Inc.

Corporate Headquarters

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· Informing department:

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· Emergency information:

Tel +47 33 44 86 00

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2 Hazards identification

· Hazard designation:





C Corrosive O Oxidising

- · Information pertaining to particular dangers for man and environment
- R 7 May cause fire.
- R 22 Harmful if swallowed.

R 34 Causes burns.

· Classification system

The classification is in line with current EC lists. It is expanded, however, by information from technical literature and by information furnished by supplier companies.

3 Composition/information on ingredients

- · Chemical characterization
- · Description: Mixture consisting of the following components:
- · Dangerous components:

CAS: 1338-23-4 2-Butanone peroxide EINECS: 215-661-2 C, Xn, E, O; R 2-7-22-34-44 30 - 40%

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CAS: 131-11-3 dimethyl phthalate EINECS: 205-011-6	30 - 40%
CAS: 6846-50-0 2,2,4-Trimethyl-1,3-pentanediyl diisobutyrate EINECS: 229-934-9	15 - 25%
CAS: 7722-84-1 Hydrogen peroxide EINECS: 231-765-0 C, Xn, O; R 5-8-20/22-35	< 2%
CAS: 78-93-3 methyl ethyl ketone EINECS: 201-159-0 Xi, F; R 11-36-66-67	< 1.5%
CAS: 7732-18-5 water	< 1.5%

· Additional information For the wording of the listed risk phrases refer to section 16.

4 First aid measures

EINECS: 231-791-2

· After inhalation

Supply fresh air and call for doctor for safety reasons.

In case of unconsciousness bring patient into stable side position for transport.

Use a respiration bag or breathing device.

· After skin contact

Instantly wash with water and soap and rinse thoroughly.

Seek medical treatment.

· After eye contact Rinse opened eye for several minutes under running water. Then consult doctor.

· After swallowing

Rinse mouth with water.

Do not induce vomiting; instantly call for medical help.

5 Fire fighting measures

· Suitable extinguishing agents

CO2, extinguishing powder or water spray. Fight larger fires with water spray or alcohol-resistant foam.

· Protective equipment:

Wear breathing apparatus.

Do not inhale explosion gases or combustion gases.

6 Accidental release measures

· Person-related safety precautions:

Wear protective equipment. Keep unprotected persons away.

Ensure adequate ventilation

Use breathing protection against the effects of fumes/dust/aerosol.

· Measures for environmental protection:

Do not allow product to reach sewage system or water bodies.

Inform respective authorities in case product reaches water or sewage system.

· Measures for cleaning/collecting:

Ensure adequate ventilation.

Take up with liquid-absorbent material (Vermiculit). Clean up affected area.

Dispose of contaminated material as waste according to item 13.

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The waste should not be confined.

Do not flush with water or aqueous cleansing agents

7 Handling and storage

· Handling

· Information for safe handling:

Do not replace residual quantities in storage containers.

Ensure good ventilation/exhaustion at the workplace.

Do not seal containers gas-tight.

Handle with care. Avoid jolting, friction and impact.

Restrict the quantity stored in the work place.

· Information about protection against explosions and fires:

Keep ignition sources away - Do not smoke.

Protect from heat.

Prevent impact and friction.

·Storage

· Requirements to be met by storerooms and containers:

Store in cool location.

Store only in the original container.

· Information about storage in one common storage facility:

Store away from flammable substances.

Do not store together with reducing agents, heavy-metal compounds, acids and alkalis.

Store away from foodstuffs.

· Further information about storage conditions:

Caution when reopening containers with broken seal.

Store in a cool place. Heat will increase pressure and may lead to the container exploding.

Do not seal container gastight.

Protect from heat and direct sunlight.

· Maximum storage temperature: 25°C

8 Exposure controls and personal protection

- · Additional information about design of technical systems: No further data; see item 7.
- · Components with critical values that require monitoring at the workplace:

131-11-3 dimethyl phthalate

WEL (Great Britain) Short-term value: 10 mg/m³

Long-term value: 5 mg/m³

1338-23-4 2-Butanone peroxide

WEL (Great Britain) Short-term value: 1.5 mg/m³, 0.2 ppm

7722-84-1 Hydrogen peroxide

WEL (Great Britain) Short-term value: 2.8 mg/m³, 2 ppm

Long-term value: 1.4 mg/m³, 1 ppm

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78-93-3 methyl ethyl ketone

WEL (Great Britain) Short-term value: 899 mg/m³, 300 ppm

Long-term value: 600 mg/m³, 200 ppm

TLV (European Union) Short-term value: 900 mg/m³, 300 ppm Long-term value: 600 mg/m³, 200 ppm

- · Additional information: The lists that were valid during the compilation were used as basis.
- · Personal protective equipment
- · General protective and hygienic measures

The usual precautionary measures should be adhered to in handling the chemicals.

Keep away from foodstuffs, beverages and food.

Do not eat or drink while working.

Wash hands during breaks and at the end of the work.

Avoid contact with the eyes and skin.

· Breathing equipment:

Use breathing protection in case of insufficient ventilation.

In case of short term exposition use breathing apparatus; in case of intensive or countinuous exposition use breathing apparatus with independent air supply.

Filter A/P2.

· Protection of hands:

The glove material has to be impermeable and resistant to the product/substance/preparation.

Check the permeability prior to each anewed use of the glove.

· Material of gloves

Teflon

Butyl rubber, BR

· Penetration time of glove material

The exact break trough time has to be found out by the manufacturer of the protective gloves and has to be observed.

- · Eye protection: Tightly sealed safety glasses.
- · Body protection: Impervious protective clothing

9 Physical and chemical properties:

· General Information

Form: liquid
Colour: colourless
Odour: characteristic

· Change in condition

Melting point/Melting range: not determined Boiling point/Boiling range: 80 - 284°C

Flash point: > 80°C (Seta flash)
 Ignition temperature: 424°C (DIN 51794)

· SADT: $60\,^{\circ}$ C

· Self-inflammability: Product is not self-inflammable.

• Danger of explosion: Risk of explosion if heated under confinement.

· Critical values for explosion:

Lower: 1.8 Vol %

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Upper: 11.5 Vol %

• **Density at 20°C:** 1.10 - 1.13 g/cm³

· Solubility in / Miscibility with

Water: unsoluble

• pH-value: not applicable

· Viscosity:

dynamic at 20°C: 19 - 22 mPas

· Additional information

Active oxygen: $9.1 \pm 0.1 \%$

10 Stability and reactivity

- · Conditions to be avoided: No decomposition if used and stored according to specifications.
- · Materials to be avoided: Do not mix with peroxide accelerators.
- · Dangerous reactions:

Reacts with reducing agents

Reacts with heavy metals

Reacts with strong acids and alkali

· Dangerous products of composition:

In case of fire:

carbon monoxide and carbon dioxide

11 Toxicological information

- · Acute toxicity:
- · LD/LC50 values that are relevant for classification:

1338-23-4 2-Butanone peroxide

Oral LD50 484 mg/kg (rat)

131-11-3 dimethyl phthalate

Oral LD50 6800 mg/kg (rat)

6846-50-0 2,2,4-Trimethyl-1,3-pentanediyl diisobutyrate

Oral LD50 3200 mg/kg (rat)

78-93-3 methyl ethyl ketone

Oral LD50 3300 mg/kg (rat)
Dermal LD50 5000 mg/kg (rabbit)

Inhalative LC50 (4h) 40 mg/l (mouse)

- · Primary irritant effect:
- · on the skin: Caustic effect on skin and mucous membranes.
- · on the eye: Strong caustic effect.
- · Sensitization: No sensitizing effect known.

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· Additional toxicological information:

This product is extremely irritant for the eyes. Just a few drops of it might cause irreversible lesion and permanent injury of the cornea. If there is a skin contact, it might cause irritation, skin-rash, swelling and chapping. The inhalation of its vapours causes cough, headache and irritation of the respiratory system. Swallowing causes stron irritation and burn of throat and stomach. Perforations of the muscous membranes might occur and depending on its quantity, it might also cause the death of the injured person. The organic peroxides are dangerous for the organism since the peroxide oxygen is reduced to radical that induces into the cellular metabolism.

12 Ecological information:

- · Ecotoxical effects:
- · Aquatic toxicity:

1338-23-4 2-Butanone peroxide

LC50 (96h) 44.2 mg/l (Poecilia reticulata)

131-11-3 dimethyl phthalate

LC50 (96h) 39.8 mg/l (Selenastrum capricornutum)

· General notes: Water hazard class 2 (Self-assessment): hazardous for water.

13 Disposal considerations

- · Product:
- · Recommendation

Must not be disposed of together with household garbage. Do not allow product to reach sewage system.

· European waste catalogue

16 00 00 WASTES NOT OTHERWISE SPECIFIED IN THE LIST

16 09 00 oxidising substances

16 09 03 peroxides, for example hydrogen peroxide

- · Uncleaned packagings:
- · Recommendation: Disposal must be made according to official regulations.

14 Transport information

· Land transport ADR/RID and GGVS/GGVE (cross-border/domestic)

· ADR/RID-GGVS/E Class: 5.2 Organic peroxides.

· Kemler Number:

· UN-Number: 3105 · Packaging group: II · Label 5.2

· Designation of goods: 3105 ORGANIC PEROXIDE TYPE D, LIQUID (methyl ethyl ketone peroxide)

· Maritime transport IMDG/GGVSea:

· IMDG/GGVSea Class: 5.2 · UN Number: 3105 · Label 5.2 · Packaging group: II · EmS Number: F-J,S-R · Marine pollutant: No

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• Proper shipping name: ORGANIC PEROXIDE TYPE D, LIQUID (methyl ethyl ketone peroxide)

· Air transport ICAO-TI and IATA-DGR:

· ICAO/IATA Class: 5.2
 · UN/ID Number: 3105
 · Label 5.2
 · Packaging group: -

• Proper shipping name: ORGANIC PEROXIDE TYPE D, LIQUID (methyl ethyl ketone peroxide)

15 Regulatory information

· Classification according to EC-regulations:

The product has been classified and labelled in accordance with EC Directives.

· Code letter and hazard designation of product:





C Corrosive O Oxidising

- · Hazard-determining components of labelling:
- 2-Butanone peroxide
- · Risk phrases:
- 7 May cause fire.
- 22 Harmful if swallowed.
- 34 Causes burns.
- · Safety phrases:
- 3/7 Keep container tightly closed in a cool place.
- 26 In case of contact with eyes, rinse immediately with plenty of water and seek medical advice.
- 36/37/39 Wear suitable protective clothing, gloves and eye/face protection.
- 50 Do not mix with accelerators, reducing agents, strong acids, alkalis and heavy metal compounds
- · National regulations
- · Water hazard class: Water hazard class 2 (Self-assessment): hazardous for water.
- · Other regulations, limitations and prohibitive regulations
- · Other regulations:

Produktregisteret - Norwegian Product Register

PRN-nummer: 32443

16 Other information:

These data are based on our present knowledge. However, they shall not constitute a guarantee for any specific product features and shall not establish a legally valid contractual relationship.

- · Relevant R-phrases
- 11 Highly flammable.
- 2 Risk of explosion by shock, friction, fire or other sources of ignition.
- 20/22 Harmful by inhalation and if swallowed.
- 22 Harmful if swallowed.
- 34 Causes burns.

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- 35 Causes severe burns.
- 36 Irritating to eyes.
- 44 Risk of explosion if heated under confinement.
- 5 Heating may cause an explosion.
- 66 Repeated exposure may cause skin dryness or cracking.
- 67 Vapours may cause drowsiness and dizziness.
- 7 May cause fire.
- 8 Contact with combustible material may cause fire.
- · Department issuing data specification sheet: Product Safety Europe/Middle East
- · Contact:

Product Safety Europe/Middle East Tel +47 33 44 86 00 Fax +47 33 44 86 01

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